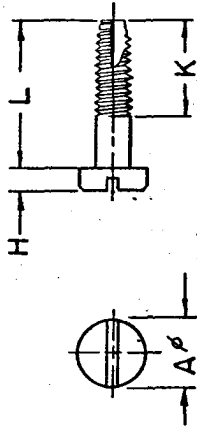


DO NOT SCALE DRAWING

NOTES
* STEEL SHALL BE ZINC PLATED PER M51812 CLASS 3



REVISIONS
13 MODIFIED - JUNE 72
SPECIES ISSUE #12
DRAWN 12-14-72 10-15-79
M.S.
9999-999-53117
14 APPROVED IN MAT'L (D)
M.H.S.
9999-999-38586
15 CHANGED PLATING TO
FROM CHROMIUM TO ZINC
2-1-84 DML
C1517
16 PLACED M51812
2-5-84 DML
C1517
17 00060
CLASS 3 TO
M51812
RDS 2/7/85
52265

GR. NO.	D/S	THREADS	MAT'L*	A	H	K	L	REMARKS
01	1	#8-32 UNC-2A	STEEL	.31	.09	.38	.38	
02	1	#8-32 UNC-2A	STEEL	.31	.09	.50	.50	
03	1	#6-32 UNC-2A	STEEL	.31	.09	1.13	1.13	
04	5	#6-32 UNC-2A	STEEL	.26	.08	.38	.38	
05	5	#6-32 UNC-2A	STEEL	.26	.08	1.25	1.25	
06	1	#8-32 UNC-2A	STEEL	.31	.09	.75	.75	
07	5	#6-32 UNC-2A	STEEL	.26	.08	.88	.88	
08	1	#8-32 UNC-2A	STEEL	.31	.09	.88	.88	
09	5	#6-32 UNC-2A	STEEL	.26	.08	1.44	1.44	
10	1	#8-32 UNC-2A	STEEL	.31	.09	.25	.25	

Century Electric, Inc.
1831 Chestnut Street, St. Louis, Missouri 63166

CENTURY

THIRD ANGLE PROJECTION

TITLE 9999 SCREW PAN HEAD THREAD
CUTTING MFGR TYPE 23
(SAE TYPE T)

DRN 10-15-79	CKD.	CONT. CODE	DRG. NO.	SIZE	CLASS NO.
APPD.	SCALE	4	100297	B	0170

DRG. NO. B