
52A107109
ECCENTRICITY OF THIS SURFACE (WITH INDICATOR MOUNTED STATIONARY RELATIVE TO SHAFT) MUST NOT EXCEED . 004 T.I.R.

1.00 - ECCENTRICITY OF THREADED PORTION OF SHAFT IS HELD WITHIN.OO4 GAGE READING WITH THE INDICATOR ON O.D. OF GROUND RING GAGE AS SHOWN, THE GAGE BEING STATIONARY WITH RESPECT TO THE ROTOR.
.50 gaint

MATING PARTS SHOULD BE RELIEVED ONE THREAD TO CLEAR FILLET

WATER SLINGER
(WHEN SPEC.)
.375-16 UNC-2B (4 HOLES) . 82 MIN FULL THD. THESE HOLES FIT A GAGE HAVING A RABBET 4.5005 DIA. \& 4 PINS .2917 DIA. LOCATED ON THE BASIC HOLE

|  |  |  |  | UNLESE | RANCES |  |  |  |  | DRAWN |  | 9/91 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | DEC. | INCHES |  | REGAL- | RP | ORATION | CHK |  |  |
|  |  |  |  | . x | $\pm .1$ |  |  |  |  | APPD | MAM | 5/91 |
| 11 | JET/POOL IS REPLACED BY JET PUMP PER ECO-0033464 | PVR 05/15/13 | DS | .xx | $\pm .03$ | TITLE | OUTLINE |  |  | SCALE |  |  |
| 10 | CHG TO RBC FORMAT PER ISO5-1777 | AB 02/17/06 |  | . $x x x$ | $\pm .005$ | 2 COMPARTMENT UPGRADE - 56J - JET PUMP |  | - JET PUMP |  | REF |  |  |
| 9 | ADDED PART \#5 | UJM 07/16/01 |  | . XXXX | $\pm .0005$ | MAT'L. |  |  |  | FMF |  |  |
| NO. | REVISION | BY \& DATE | CHK | ANG $\pm 1 / 2^{\circ}$ | $\pm 1 / 2^{\text {. }}$ | FINISH |  | PREV |  |  |  |  |
| THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED this is an electronically generated document - Do not scale this print |  |  | RFP |  |  | CAD FILE 52A107109 |  | $\begin{gathered} \mathrm{SIZE} \\ A \end{gathered}$ | DRAWING NO.52A107109 |  |  | $\begin{aligned} & \text { REV. } \\ & 11 \end{aligned}$ |
|  |  |  | DIST |  |  |  |  |  |  |  |  |  |

5/16/2013 5:27:23 AM - Converted by Connexus

