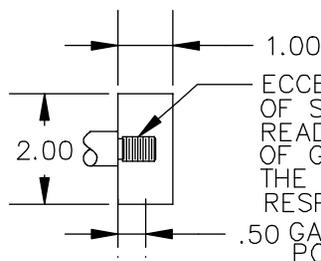


ECCENTRICITY OF THIS SURFACE (WITH INDICATOR MOUNTED STATIONARY RELATIV TO SHAFT) MUST NOT EXCEED .004 T.I.R.

FACE RUNOUT (WITH INDICATOR MOUNTED STATIONARY RELATIVE TO SHAFT) MUST NOT EXCEED .004 T.I.R.

MATING PARTS SHOULD BE RELIEVED ONE THREAD TO CLEAR FILLET

.375-16 UNC-2B (4 HOLES) .82 MIN. FULL THD. THESE HOLES FIT A GAGE HAVING A RABBET 4.5005 DIA. & 4 PINS .2917 DIA. LOCATED ON THE BASIC HOLE POSITIONS.



ECCENTRICITY OF THREADED PORTION OF SHAFT IS HELD WITHIN .004 GAGE READING WITH THE INDICATOR ON O.D. OF GROUND RING GAGE AS SHOWN, THE GAGE BEING STATIONARY WITH RESPECT TO THE ROTOR.

3	KC	39	56J	13.98	11.35		6.87
2	KC	33	56J	12.52	9.89		5.41
1	KC,KH	39	56J	11.54	8.91		4.43
P	TYPE	RBC SIZE	NEMA FR	C	AG		SHELL REF.

TOLERANCES UNLESS SPECIFIED

DEC.	INCHES
.X	±0.1
.XX	±0.02
.XXX	±0.005
.XXXX	±0.0005
ANG	±1.0



REGAL-BELOIT CORPORATION

				DRAWN M M 11/08/93			
				CHK			
				APPD M.A.M. 11/08/93			
3	JET/POOL IS REPLACED BY JET PUMP PER ECO-0033464	PVR 05/16/13	DS	.XX	±0.02	TITLE OUTLINE 56J - JET PUMP - WELD BASE	SCALE 1=1
2	REDRAWN IN DRAFTSIGHT NO CHANGES	GR 10/16/12	PKG	.XXX	±0.005		REF
1	CHG TO RBC FORMAT PER ISO5-1777	SD 03/13/06		.XXXX	±0.0005		FMF
NO.	REVISION	BY & DATE	CHK	ANG	±1.0	FINISH	PREV
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