

MADE BY: F. WEISS DATE: 6-12-70		B/M SPECIAL SHEET 1 OF 1					X=STYLE OF PART											
CHECKED BY:		DATE:		S.O. NO.	STYLE	SHAFT ARRGMT.		RATIO ALL STD.			220 BYM 143TC & 145TC							
APPROVED BY:		DATE:		S.O. NO.	STYLE	SHAFT ARRGMT.		RATIO ALL STD.			220 BYM 143TC & 145TC							
LINE	DESCRIPTION	ASSY. ITEM	PART NUMBER	REV. REVISION	DWG. SIZE	PRODUCT REF.	DRAWING REF. NO.	REV. REVISION	DWG. SIZE	RAW MAT'L. CODE	SOURCE	U/M STYLE						
												1	2	4				
1	STD. B/M 220SL-1-1A-4					0002-LMS												
2	<u>ADD PARTS BELOW:</u>																	
3	ENDBELL		593619514		D	0002-LMS											1	
4	STOOL-MOUNTING		055619513		D	0002-LMS											1	
5	SPEC. COUPLING	⚠	87-904099 075619515		A	0002-LMS											1	
6	SPEC. CLUTCH/BRAKE	⚠	87-904832 075615206		A	0002-LMS											1	
7	SPEC. MOTOR		GIVEN ON CERT.	A		0002-LMS											1	
8	CAPSCREW-SOC. HD. CLUTCH/BRAKE TO STOOL						3/8-16 x 1 1/4 LC.										4	
9	LOCK WASHER						3/8 STD.										4	
10	LOCKWASHER						3/8 STD.										4	
11	SERVICE TEE						1/4 NPT.										1	
12	PIPE PLUG						1/4 SQ. HD.										1	
13	PIPE NIPPLE						1/4 x * LC.			* NOTED ON CERT.							1	
14	COUPLING-PIPE						1/4 NPT										1	
15	RITS STYLE B THREADED OIL HOLE COVER						No. 113 1/4-18 NPT.										1	
16	CAPSCREW-SOC. HD. STOOL TO ENDBELL						3/8-16 x 1 3/4 LC.										4	
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REV. S.	ISS.	REVISIONS AND ISSUES				USE WITH				BILL OF MAT'L. NO.			
		DESCRIPTION	BY	DATE	CHK'D	SIZE	LINE SERIES	TYPE	SEQ. NO.	ISSUE	REV.		
⚠		87-904099 ADDED (075 619515 OLD NO. CROSSED), 87-904832 ADDED (075 615206 OLD NO. CROSSED)				VKR	9-28-72						

SCANNED "B-SIZE DRAWING"