



RUNOUTS		
SHAFT	FACE	MOUNTING RABBET
0.002 [0.05]	0.004 [0.10]	0.004 [0.10]

- NOTES:
- #1- 8.125[206.37], 2.375[60.33], & 5.875[149.23] DIM'S ARE MEASURED WITH SHAFT PULLED BY HAND TO THE LIMIT OF END PLAY.
  - #2- 7.250[184.15] DIM IS TO THE CENTERLINE OF THE BOLT HOLES WITHIN .015[.38] FOR 250 FRAME & .025[.64] FOR 280 FRAMES.
  - #3- SHAFT ENDPLAY SHALL NOT EXCEED THE BRG INTERNAL AXIAL MOVEMENT. BEARING MOUNTING FITS SHALL BE AS RECOMMENDED BY THE BEARING MANUFACTURER.
  - #4- 8.500[215.9] DIM LIMITS -.003[.08] 250 FRAMES/-.005[.13] FOR 280 FRAMES.
  - #5- 2.375[60.33]/5.875[149.23] EXT LIMITS ±.015[.38] S250 FRAME/±.020[.51] FOR S280 FRAMES.
  - #6- TWO BOTTOM 1/2-13 HOLES WILL BE AN EQUAL DISTANCE FROM THE PLANE OF THE BOTTOM OF THE FEET WITHIN .003[.08].

DRAWING REVISION A	REVISION BY NIK	DATE 10/17/2018	TOLERANCES UNLESS OTHERWISE SPECIFIED DEC. INCH mm ANGLE	DRAWN BY NIK
ECD 0154939	APPROVED BY SR	DATE 10/17/2018	X ±0.1 ±2.5 ±0.5° XX ±0.02 ±0.511 XXX ±0.005 ±0.1271	DATE 10/17/2018
EOD DESCRIPTION NEW DRAWING			REMOVE BURRS & BREAK SHARP EDGES .003/.015 [076/381] CORNER FILLETS .02 [511] MACHINED SURFACES .125 [3175] mm SHOWN IN [BRACKETS]	APPROVED BY SR
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			THIRD ANGLE PROJECTION	MATERIAL OL254TDR16026
			SIZE [DWS NO]	PROCESS/FINISH
			610-0031	
			SHEET	1