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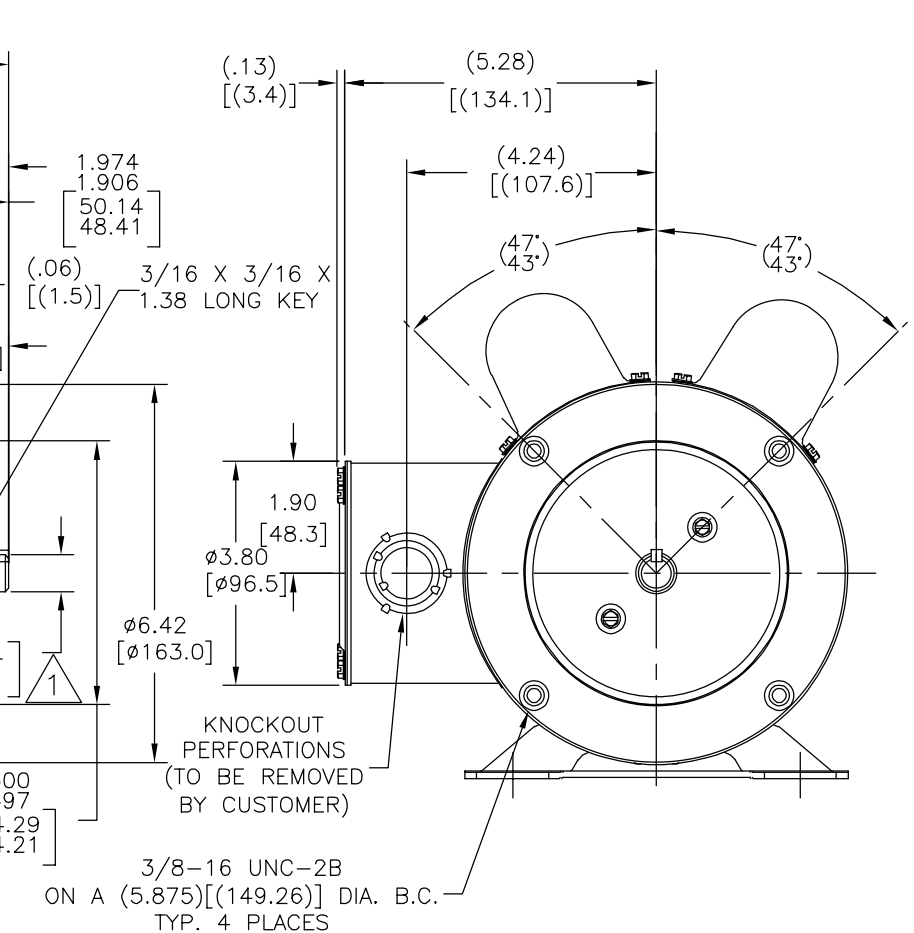
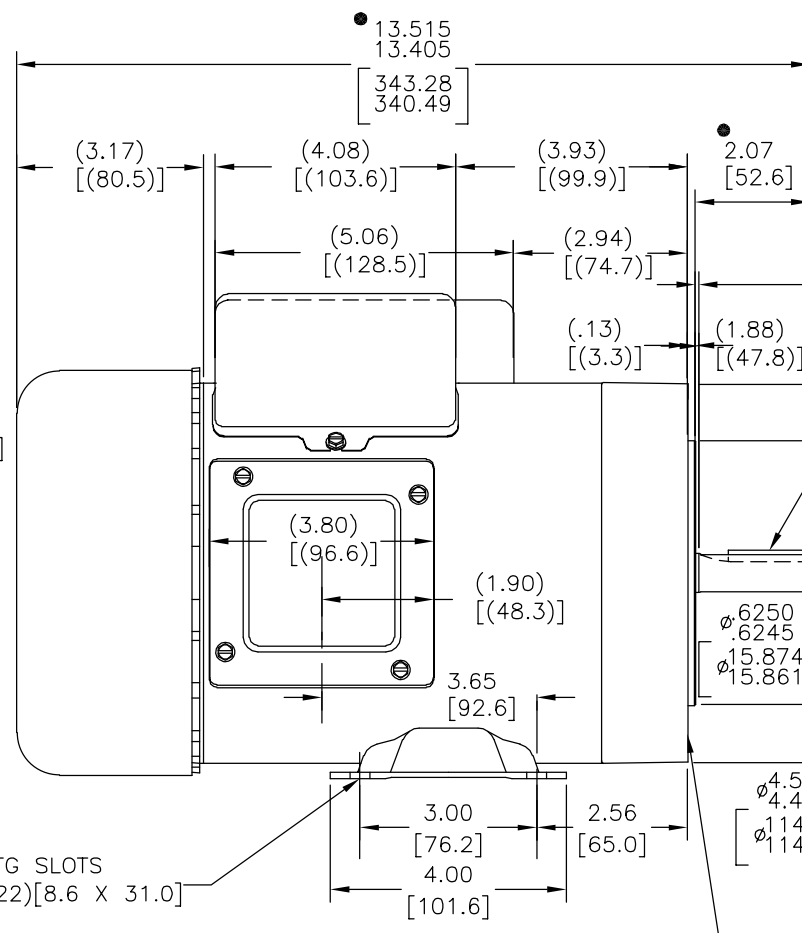
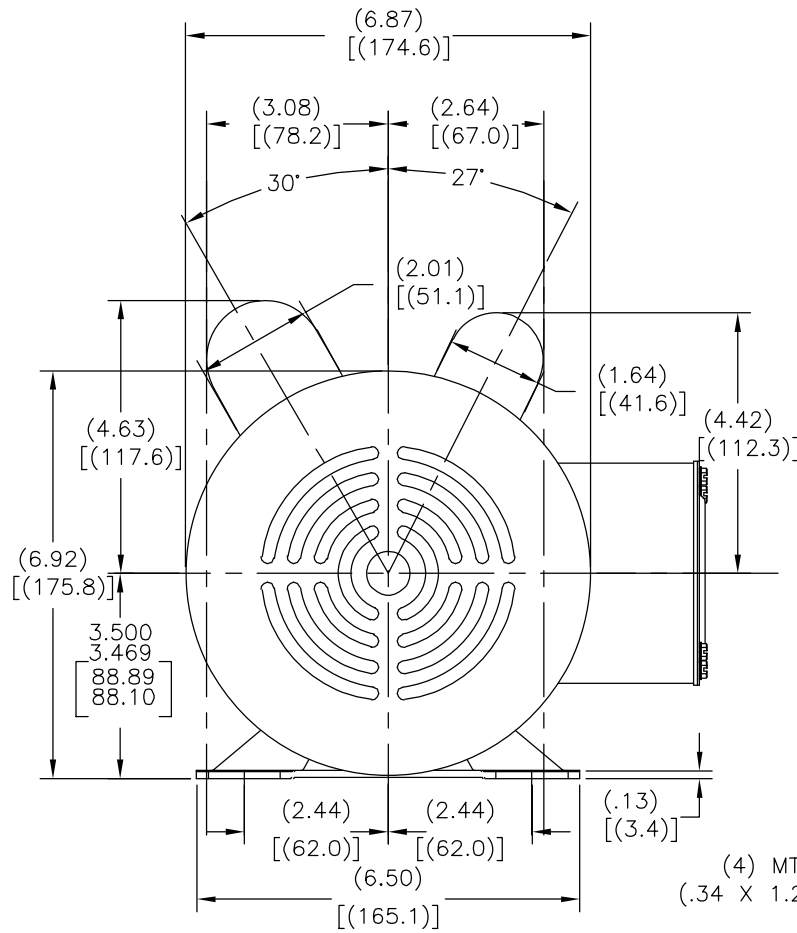
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TYPE	FRAME SIZE
CP	N56C

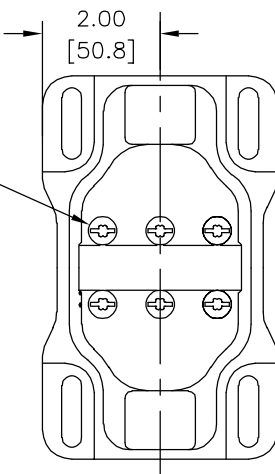
REV	ECO	REV BY	DATE	APPD	DATE
B	0024901	H.ZHANG	04-16-2012	B.SHEN	04-16-2012



(4) MTG SLOTS
(.34 X 1.22)[8.6 X 31.0]

(6) TORQ-SLTD HEAD SELF TAPPING SCREWS (189156-01)
TORQUE TO 30 INCH/LBS.

CAUTION:
BASE TO BE ATTACHED WITH SCREWS. DO NOT WELD.



NOTES:

- 1 PILOT DIAMETER IS CONCENTRIC WITH SHAFT CENTERLINE WITHIN .004 T.I.R.
- 2 FACE OF MOUNTING FLANGE IS PERPENDICULAR TO SHAFT CENTERLINE WITHIN .004 T.I.R.
- 3. SHAFT RUNOUT NOT TO EXCEED .002 T.I.R.
- 4. END PLAY NOT TO EXCEED .010 MEASURED WITH NO THRUST

GEOMETRIC CHARACTERISTICS & SYMBOLS

- FLATNESS
- STRAIGHTNESS
- ∠ ANGULARITY
- ⊥ PERPENDICULARITY (SQUARENESS)
- // PARALLELISM
- ROUNDNESS (CIRCULARITY)
- ⊘ CYLINDRICITY
- △ PROFILE OF ANY SURFACE
- ∩ PROFILE OF ANY LINE
- ↗ RUNOUT
- ⊕ TRUE POSITION
- ◎ CONCENTRICITY
- ≡ SYMMETRY

ASME Y14.5M 1994

UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS:

INCH X XX XXX XXXX
mm ±0.5 ±0.13 ±0.013

ANG. ±.50 DEG

REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4

CORNER FILLETS TO:
INCH .020 mm 0.5

MACHINE SURFACES:
INCH 125 mm 3.2

METRIC DIMS. SHOWN IN [BRACKETS]

DR BY:	DAVHOL	03-09-2000
APPD:		
THIRD ANGLE PROJECTION	EDS DATE 11-11-2011	FORMAT REV G
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DESCRIPTION 0056 DWG 0-LINE BB TEFC	
SIZE C	DWG NO C829
SCALE NONE	SHEET 1

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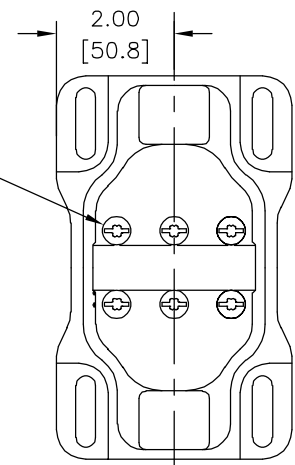
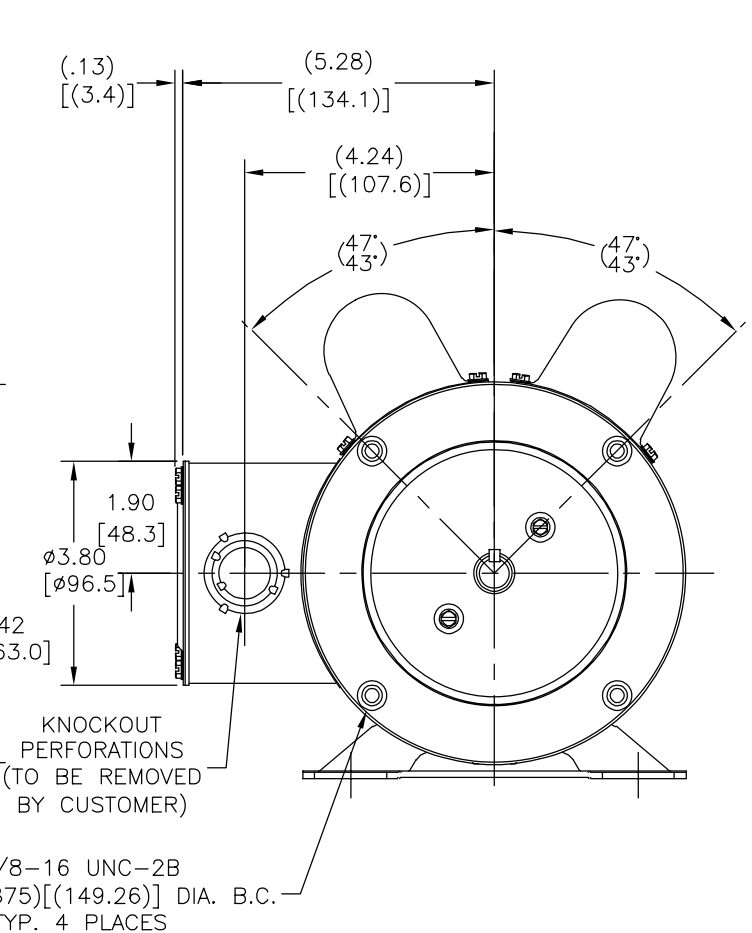
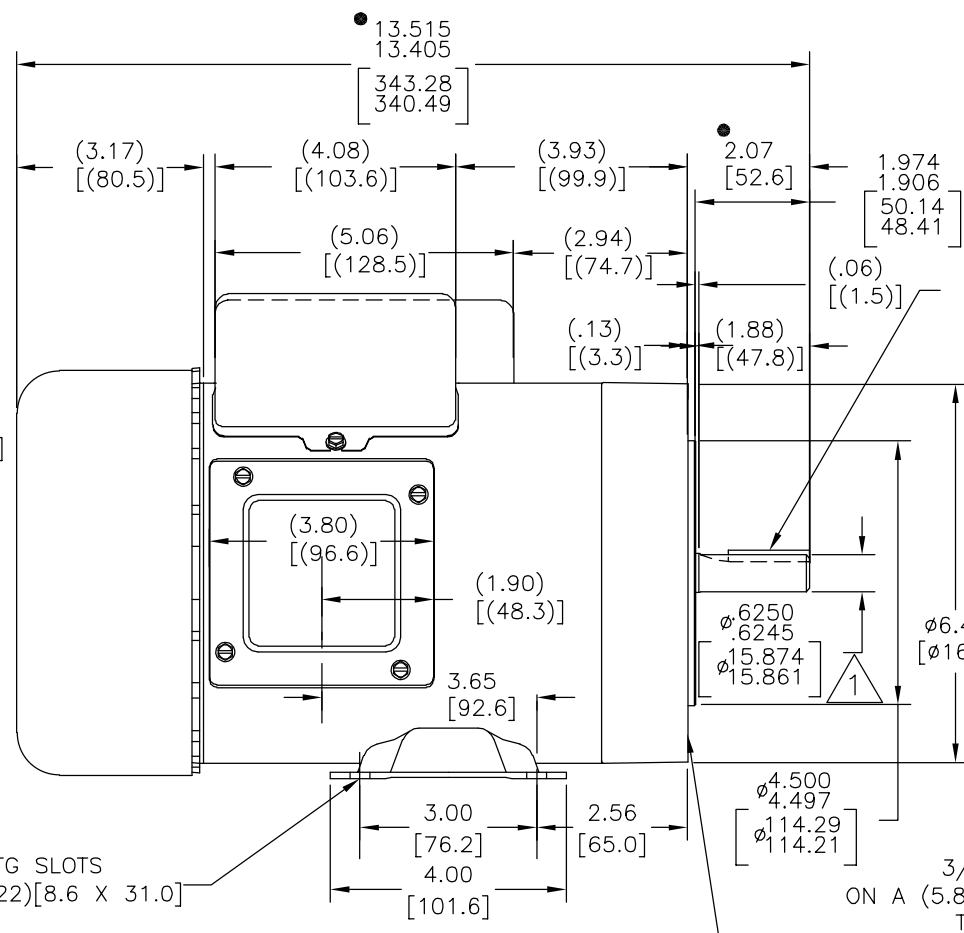
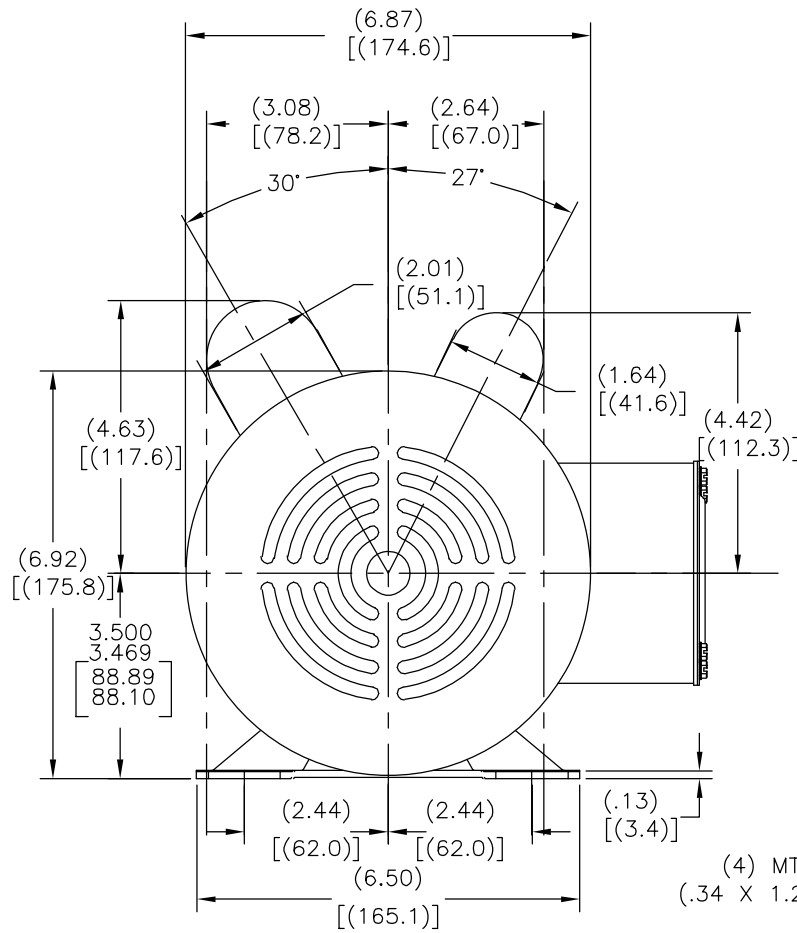
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REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
B	0024901	H.ZHANG	04-16-2012	B.SHEN	04-16-2012

CP N56C



CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS

- PLANICIDAD
- RECTITUD
- ∠ ANGULARIDAD
- ⊥ PERPENDICULARIDAD (A ESCUADRA)
- // PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- ∅ CILINDRICIDAD
- △ PERFIL DE CUALQUIER SUPERFICIE
- ∧ PERFIL DE CUALQUIER LINEA
- ∧ VARIACION
- ⊕ POSICION REAL
- ◎ CONCENTRICIDAD
- = SIMETRIA

ASME Y14.5M 1994

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

PULG ±.1 ±.02 ±.005 ±.0005
 mm ±0.5 ±0.13 ±0.013

ANG. ± 50 GRADOS

ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.

PULG .003-.015 mm 0.1-0.4

FILETEAR ESQUINA: PULG .020 mm 0.5

MAQUINAR SUPERFICIES

PULG 125 mm 3.2

DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR:	DAVHOL	03-09-2000
APROBADO POR:		
TERCER ANGULO DE PROYECCION	⊕	FECHA EDS: 11-11-2011 REV. FORMATO: G
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DESCRIPCION: 0056 DWG O-LINE BB TEFC	
TAMAÑO: C	NUMERO DE DIBUJO: C829
ESCALA: NONE	HOJA: 1

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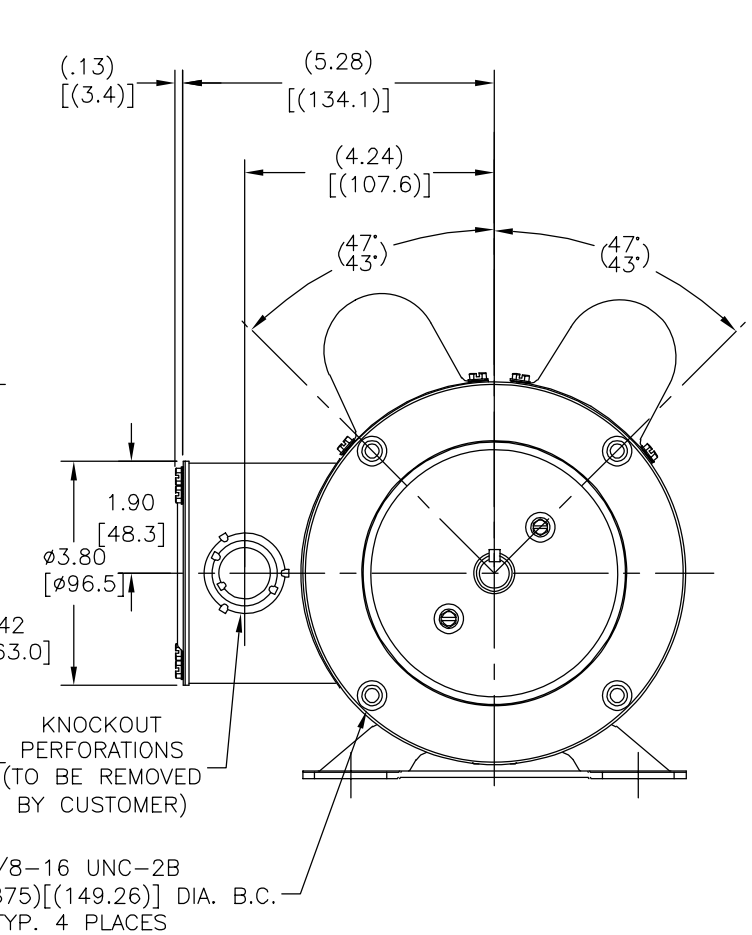
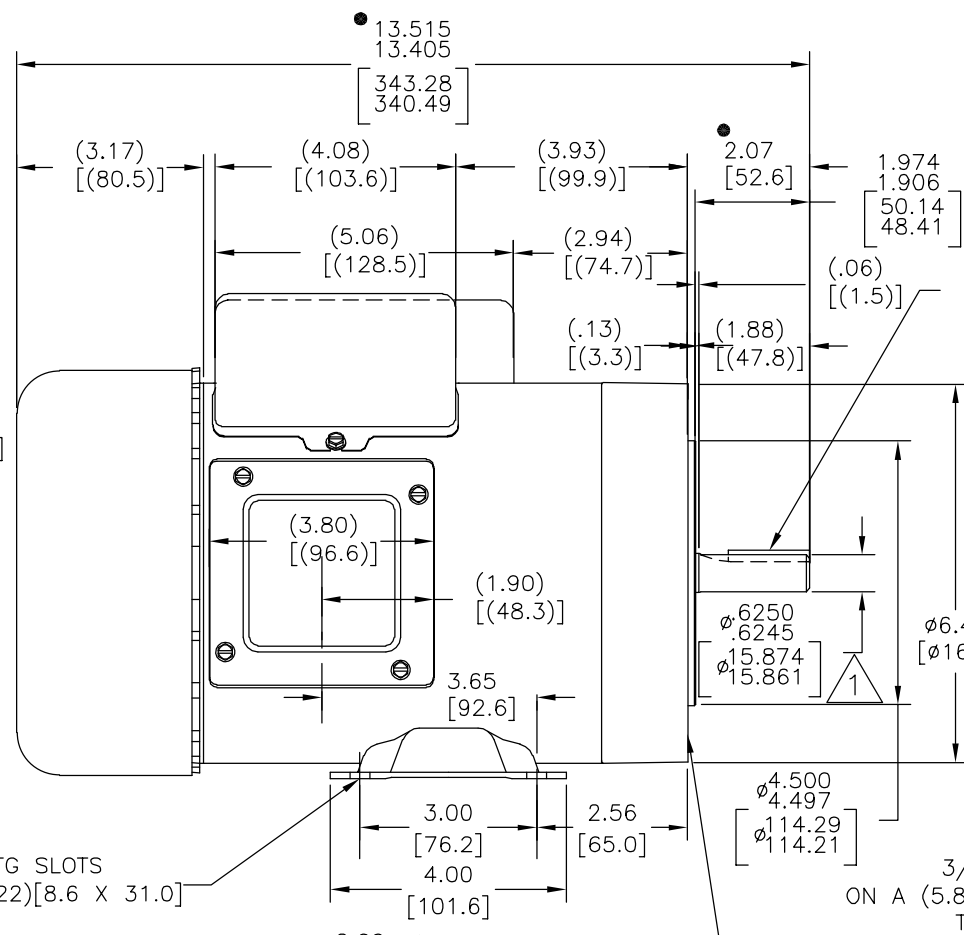
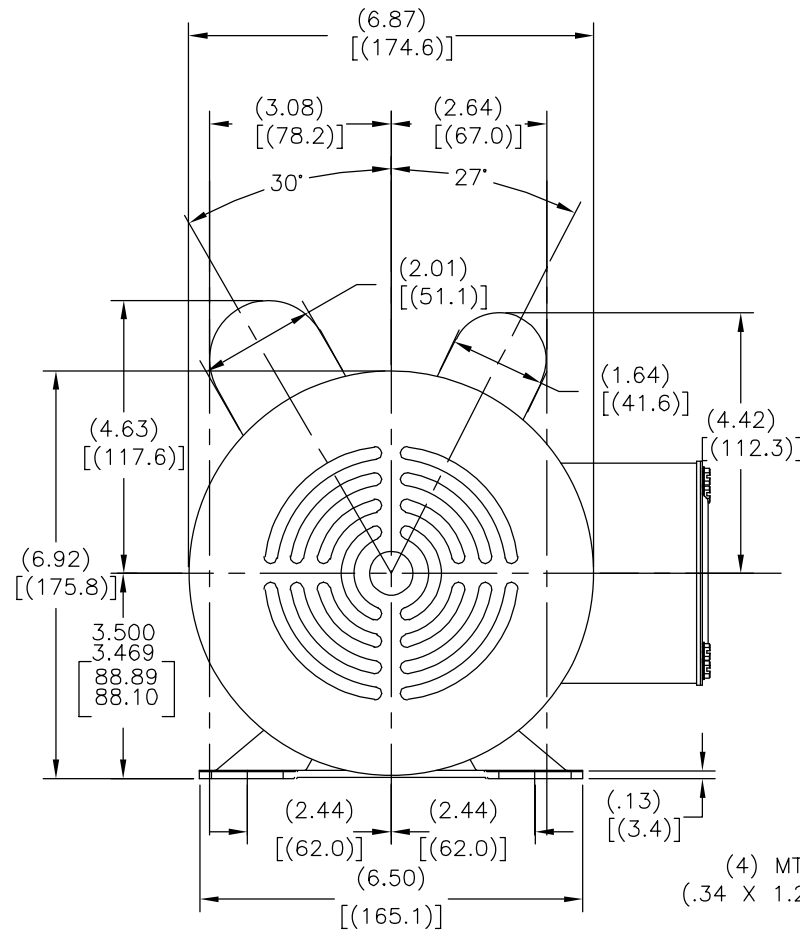
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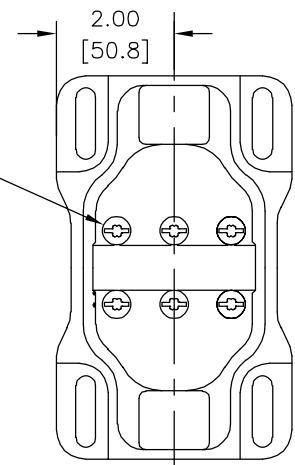
版本	ECO	编制	日期	批准	日期
B	0024901	H.ZHANG	04-16-2012	B.SHEN	04-16-2012

CP N56C



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(.34 X 1.22)[8.6 X 31.0]

(6) TORQ-SLTD HEAD SELF TAPPING SCREWS (189156-01)
TORQUE TO 30 INCH/LBS.



形位公差	除另有注明
□ 平面度	尺寸公差如下:
— 直线度	英寸 X XX XXX XXXX
∠ 倾斜度	英寸 ±.1 ±.02 ±.005 ±.0005
⊥ 垂直度	毫米 ±0.5 ±0.13 ±0.013
// 平行度	角度 ±.50 度
○ 圆度	清理毛刺和尖棱
⊙ 圆柱度	英寸 .003-.015 毫米 0.1-0.4
△ 面轮廓度	内圆角
∩ 线轮廓度	英寸 .020 毫米 0.5
↗ 圆跳动	表面粗糙度
⊕ 位置度	英制 125 米制 3.2
⊗ 同轴度	
≡ 对称度	

ASME Y14.5M 1994

除另有注明	尺寸公差如下:
英寸 X XX XXX XXXX	
英寸 ±.1 ±.02 ±.005 ±.0005	
毫米 ±0.5 ±0.13 ±0.013	
角度 ±.50 度	
清理毛刺和尖棱	
英寸 .003-.015 毫米 0.1-0.4	
内圆角	
英寸 .020 毫米 0.5	
表面粗糙度	
英制 125 米制 3.2	

绘图:	DAVHOL	03-09-2000
批准:		
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名称	0056 DWG O-LINE BB TEFC
图幅	C
图号	C829
比例	NONE
页号	1

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