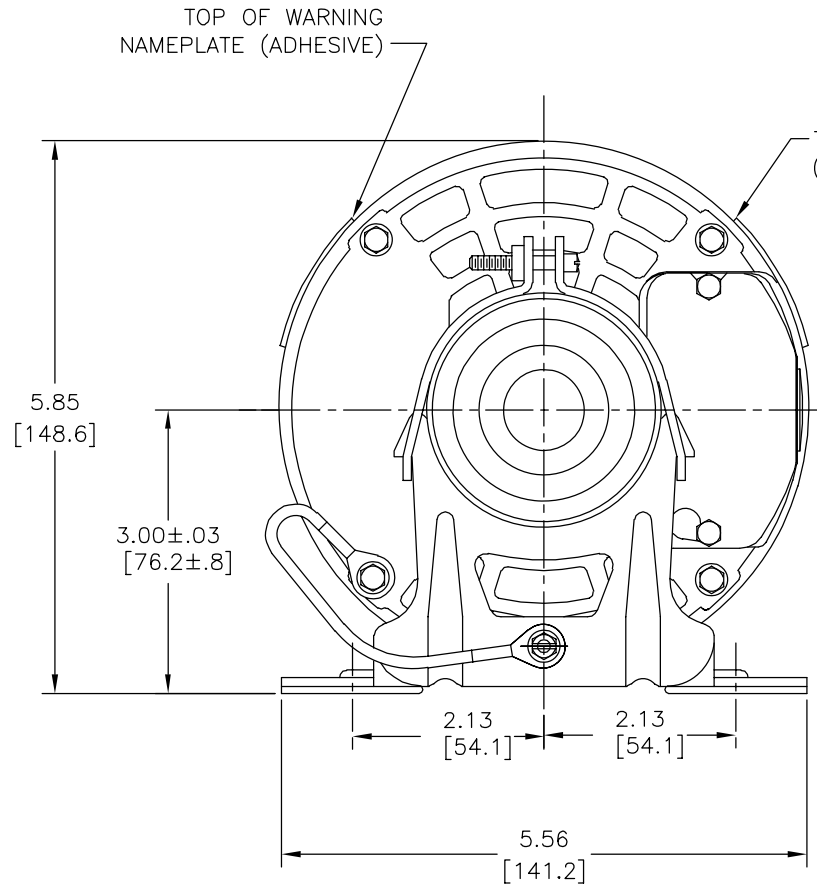
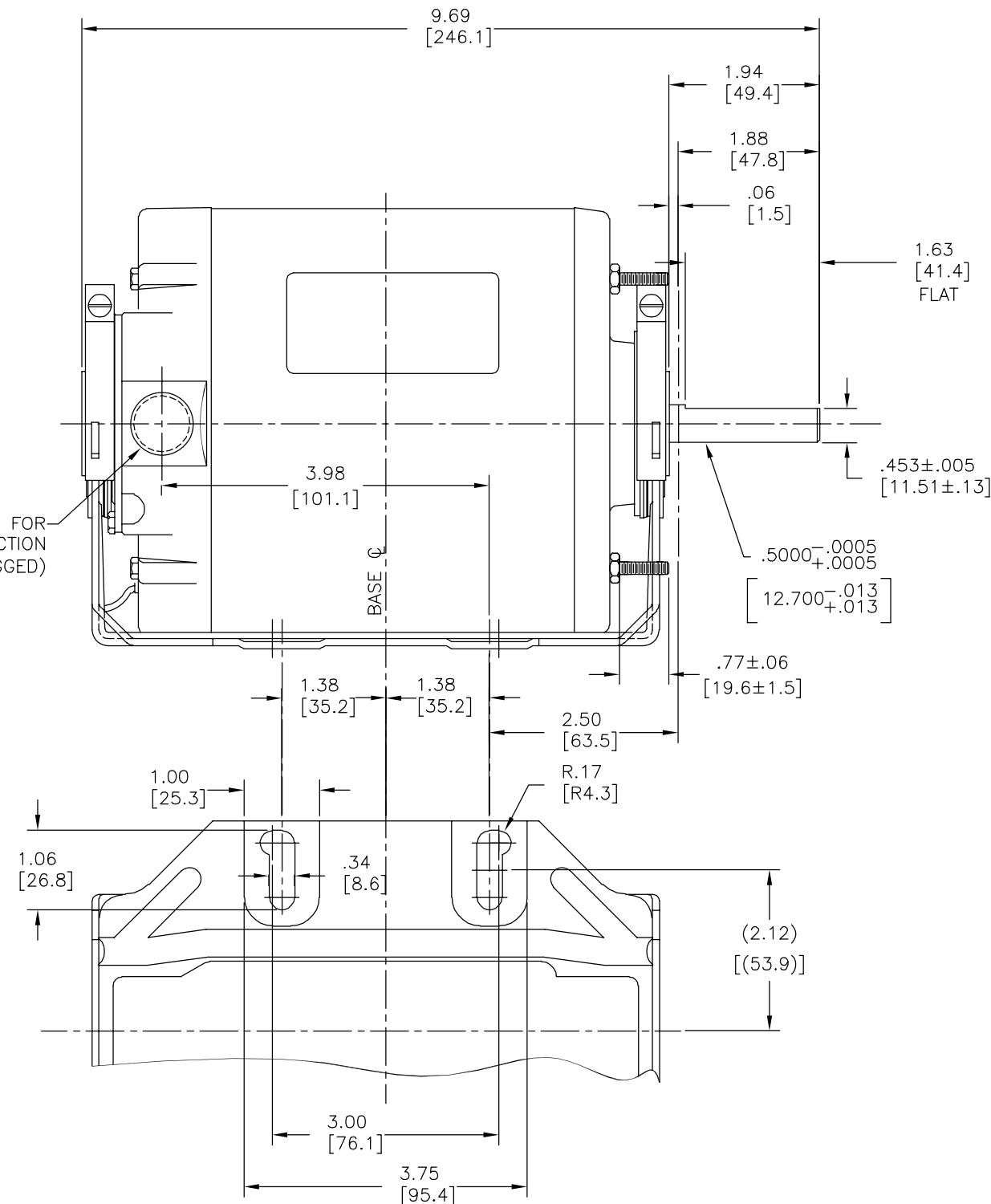


REV	ECO	REV BY	DATE	APPD	DATE
B	0025340	D.ZHANG	04-16-2012	B.SHEN	04-16-2012



1/2-14 PIPE TAP FOR CONDUIT CONNECTION (PLUGGED)



NOTES:
 ALL DIMENSIONS SHOWN IN PARENTHESIS ARE REFERENCE DIMENSIONS. ALL OTHER DIMENSIONS ARE TOLERANCED PER THE FOLLOWING CHART UNLESS OTHERWISE SPECIFIED.

OVERALL DIMENSION = +/- .055 [1.40]
 SHAFT EXTENSION = +/- .034 [.86]
 LEAD LENGTHS = +/- 1.00 [25.4]
 EXTENDED THRU-BOLTS = +/- .050 [1.27]
 ANGULAR DIMENSIONS = +/- 2'

GEOMETRIC CHARACTERISTICS & SYMBOLS	
▭	FLATNESS
—	STRAIGHTNESS
∠	ANGULARITY
⊥	PERPENDICULARITY (SQUARENESS)
∥	PARALLELISM
○	ROUNDNESS (CIRCULARITY)
⊘	CYLINDRICITY
△	PROFILE OF ANY SURFACE
∧	PROFILE OF ANY LINE
↗	RUNOUT
⊕	TRUE POSITION
◎	CONCENTRICITY
≡	SYMMETRY
ASME Y14.5M 1994	

UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS:			
INCH	X	XX	XXX
mm	±0.1	±0.02	±0.005
mm	±0.5	±0.13	±0.013
ANG.	±.50	DEG	
REMOVE BURRS & BREAK SHARP EDGES:			
INCH	.003-.015	mm	0.1-0.4
CORNER FILLETS TO:			
INCH	.020	mm	0.5
MACHINE SURFACES:			
INCH	125	mm	3.2
METRIC DIMS. SHOWN IN [BRACKETS]			

DR BY:	keyun.gong	08-05-2008
APPD:	TColoma	08-05-2008
THIRD ANGLE PROJECTION	EDS DATE	11-11-2011
	FORMAT REV	G
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DESCRIPTION	
OUTLINE	
SIZE	DWG NO
C	920L
SCALE	SHEET
NONE	1

4

3

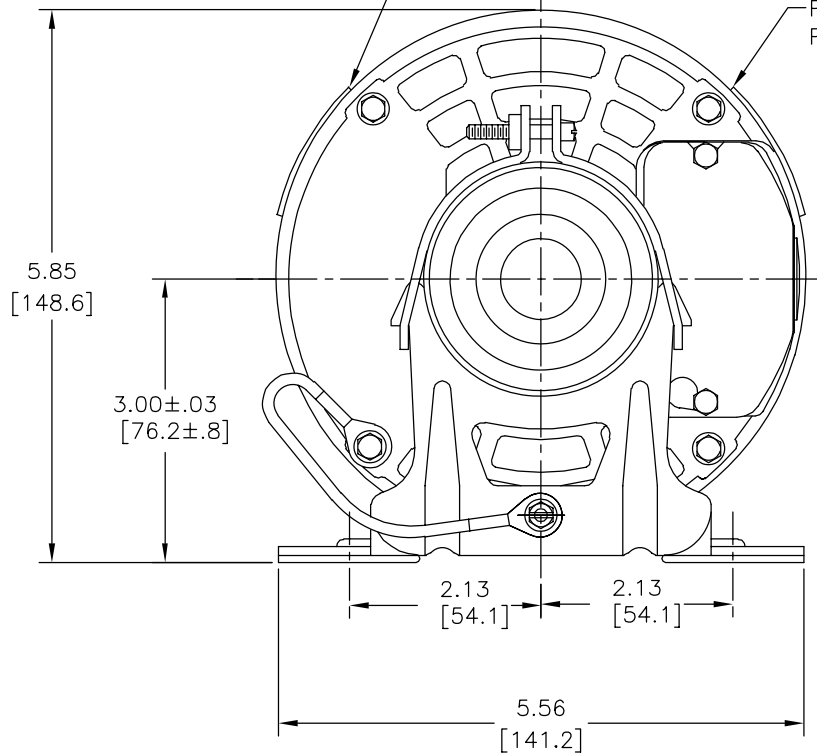
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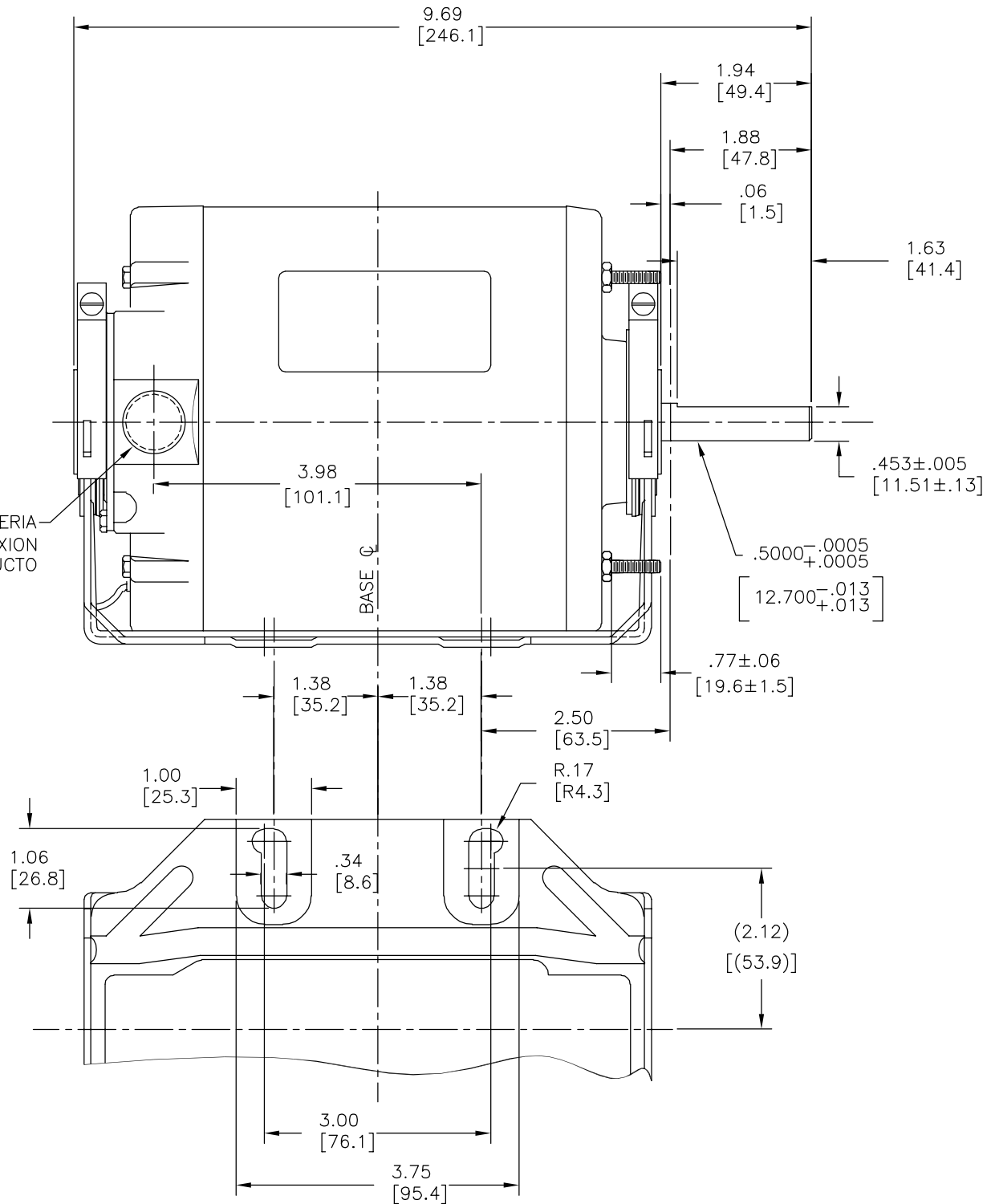
REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
B	0025340	D.ZHANG	04-16-2012	B.SHEN	04-16-2012

PARTE SUPERIOR DE LA PLACA DE DATOS (ADHESIVO)

PARTE SUPERIOR DE LA PLACA DE DATOS (ADHESIVA).



ROSCA PARA TUBERIA 1/2-14 PARA CONEXION DE CONDUCTO



- = +/- .055 [1.40]
- = +/- .034 [.86]
- = +/- 1.00 [25.4]
- = +/- .050 [1.27]
- = +/- 2'

CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS

- PLANICIDAD
- RECTITUD
- ∠ ANGULARIDAD
- ⊥ PERPENDICULARIDAD (A ESCUADRA)
- // PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- ∅ CILINDRICIDAD
- △ PERFIL DE CUALQUIER SUPERFICIE
- ∧ PERFIL DE CUALQUIER LINEA
- ∧ VARIACION
- ⊕ POSICION REAL
- ◎ CONCENTRICIDAD
- = SIMETRIA

ASME Y14.5M 1994

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

PULG X XX XXX XXXX
mm ±0.5 ±0.13 ±0.013

ANG. ±50 GRADOS
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.

PULG .003-.015 mm 0.1-0.4
FILETEAR ESQUINA: PULG .020 mm 0.5
MAQUINAR SUPERFICIES
PULG 125 mm .32

DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR:	keyun.gong	08-05-2008
APROBADO POR:	TColoma	08-05-2008
TERCER ANGULO DE PROYECCION	⊕	FECHA EDS: 11-11-2011 REV. FORMATO: G
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DESCRIPCION: OUTLINE	
TAMAÑO: C	NUMERO DE DIBUJO: 920L
ESCALA: NONE	HOJA: 1

4

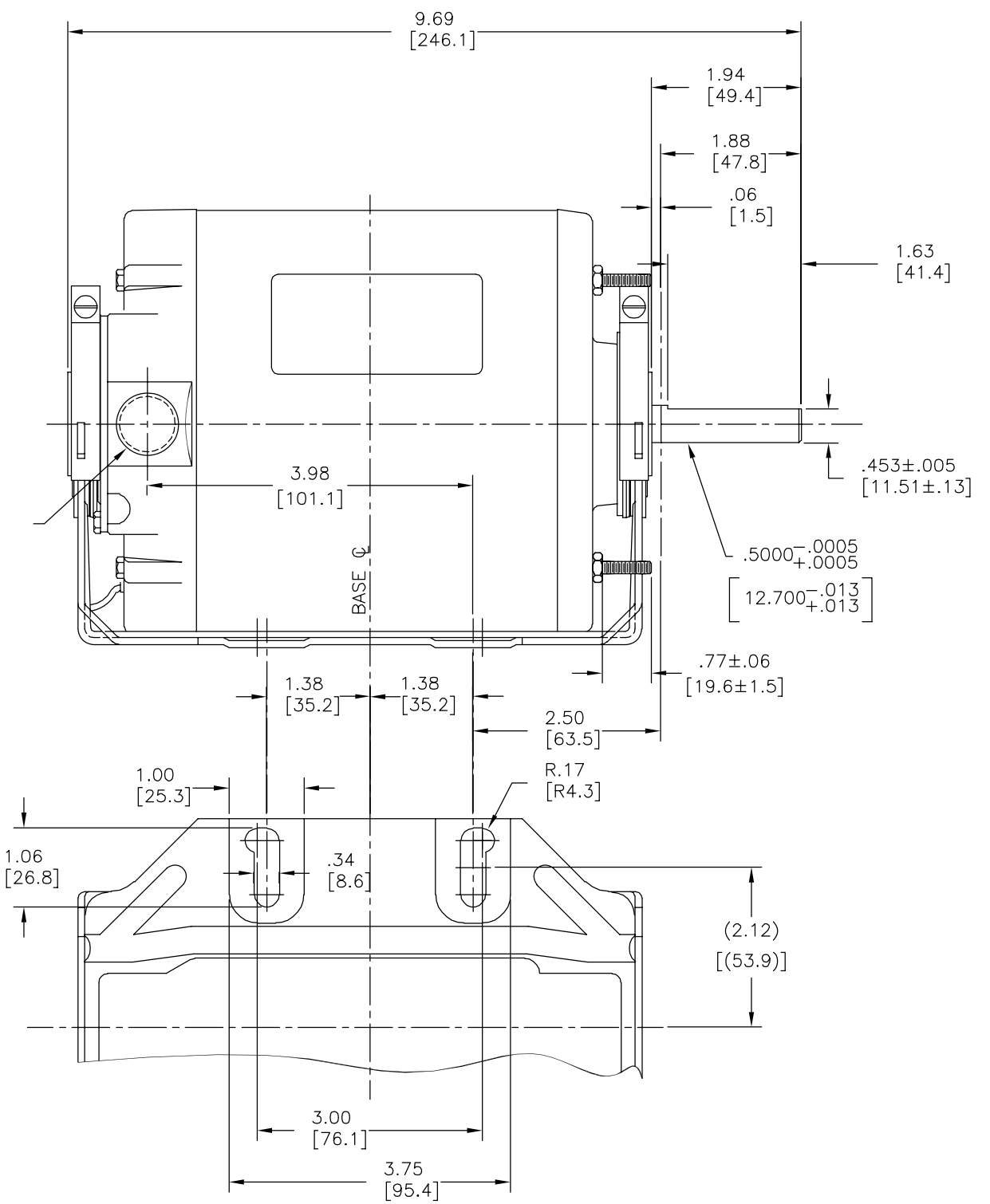
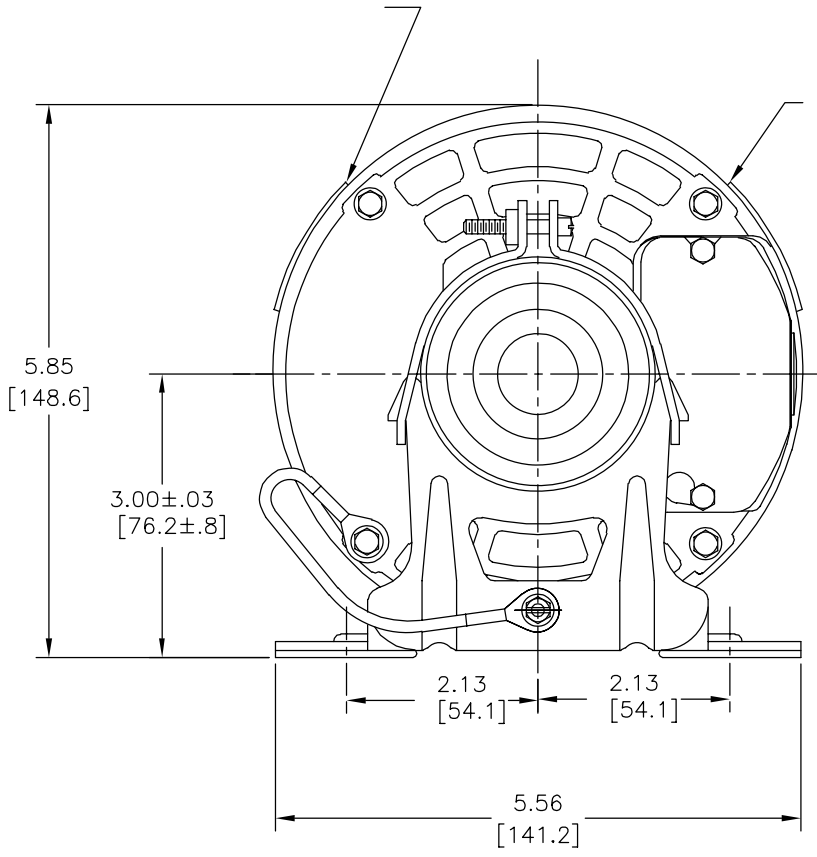
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2

1

4 3 2 1

版本	ECO	编制	日期	批准	日期
B	0025340	D.ZHANG	04-16-2012	B.SHEN	04-16-2012



- = +/- .055 [1.40]
- = +/- .034 [.86]
- = +/- 1.00 [25.4]
- = +/- .050 [1.27]
- = +/- 2'

形位公差 □ 平面度 — 直线度 ∠ 倾斜度 ⊥ 垂直度 ∥ 平行度 ○ 圆度 ⊘ 圆柱度 △ 面轮廓度 ∩ 线轮廓度 ↗ 圆跳动 ⊕ 位置度 ⊙ 同轴度 ≡ 对称度	除另有注明 尺寸公差如下: 英寸 X XX XXX XXXX 毫米 ±.1 ±.02 ±.005 ±.0005 毫米 ±0.5 ±0.13 ±0.013 角度 ±.50 度 清理毛刺和尖棱 英寸 .003-.015 毫米 0.1-0.4 内圆角 英寸 .020 毫米 0.5 表面粗糙度 英制 125 米制 3.2
--	--

ASME Y14.5M 1994 米制尺寸显示在 []

绘图:	keyun.gong	08-05-2008
批准:	TColoma	08-05-2008
第三角投影		图纸格式发布日期 11-11-2011 图纸格式版本 G
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名称	OUTLINE
图幅	C
图号	920L
比例	NONE
页号	1

4 3 2 1