GE
Power Conversion

Product Information Packet

November 9, 2016

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	**5KS256XAE6422A**
Catalog Number:	**V863**
Instruction Manual:	GEK-95351
Connection Diagram:	GEM2034E-FIG1
Outline Drawing:	4002B5825PNP5323

Accessory Connection Diagrams

Bearing Thermocouple:	None	**Heater:**	None
RTD:	None	**Thermistor:**	None
Thermostat:	None	**Winding Thermocouple:**	None
Bearing RTD:	None		

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imagination at work

Marks:

MODEL NUMBER:	**5KS256XAE6422A**	**Estimated Weight:**	350 Lbs
Outline Drawing:	4002B5825PNP5323	**Time Rating:**	CONT
Connection Diagram:	GEM2034E-FIG1	**Enclosure:**	TEFC
Instruction Book:	GEK-95351	**Encl Construction:**	841
Design Code:	25BD1163A	**Ambient Max(°C):**	40
Type:	KS	**Alt Ambient Max(°C):**	--
Frame:	L256VP10	**Insulation Class:**	H
Phases:	3	**NEMA Design:**	B
Poles:	4	**Nominal Efficiency:**	93 %
Output Power:	20HP 14.8KW	**Guaranteed Efficiency:**	92.4
RPM:	1775	**3/4 Load Efficiency:**	93.7
Voltage:	460	**KVA Code:**	G
Hertz:	60	**Max KVAR:**	6.2
Amps - FL:	23.8	**Power Factor:**	84.5
Service Factor:	1.15	**Bearing - DE:**	7309
Alt Service Factor:	--	**Bearing - ODE:**	6309-2ZC3

Enclosure is Totally Enclosed Fan-Cooled

Stamped Nameplate Notes:

VERTICAL-841
PREMIUM EFFICIENT MOTOR
DE BRG 45BT03XP3 ODE BRG 45BC03JP3
SEVERE DUTY
EXCEPTION TO IEEE-STD-841-2009:THRUST BRG ON DE
INVERTER DUTY PER NEMA MG1 PART 31
ALTERNATE RATING FOR PWM CONTROL:
1.0 SF VAR TORQUE RANGE 0-60 HZ
MAX EXPOSED INTERNAL AND EXTERNAL SURFACE
TEMPERATURES UNDER USUAL SERVICE CONDITIONS
AT 1.00 S.F. DO NOT EXCEED 200 DEG C
STAMP NP249A5499AP AS BELOW:
MODEL:5KS256XAE6422A S/N: XXX
EX NA IIC T3 GC CSA.09.2216219
CLASS I, ZONE 2, AEX NA IIC T3
CLASS I, DIV 2, GROUPS A, B, C, D T3
-25C <= TAMB <= 40C

Additional Information:

4P - VP EXTN
C/BOX 137 CU IN-1.25 NPT
PAINTED FRAME ID & SHAFT,
FAN COVER INSIDE & ODE E/S OUTSIDE
ROUTINE AND 5 POINT VIBRATION TESTS INCL IN C/BOX
INPRO SEAL BOTH ENDS
E/SHLD GROUND STUD MTD ON DE C/BOX SIDE
SHAFT RUNOUT LIMIT .001" TIR

RCF 5000 CPM, STATIC DEFLECTION .0014 INCHES &
CENTER OF GRAVITY 10.75 INCHES
SOLID SHAFT HIGH THRUST
COPPER WASHER UNDER HEADS OF BEARING CAP BOLTS
APPLY TITE-SEAL (A50CD427A) ON BEARING CAP SCREWS, RABBETS,
AND PLUG THREADS
OIL RESISTANT SLEEVING ON LEADS
BEARING LIFE 26280 HOURS AT 1743 LB THRUST
UTD REPLACEMENT FOR 5KS256XAE6422

Performance Characteristics 1st Winding 1st Connection **Design: 25BD1163A**

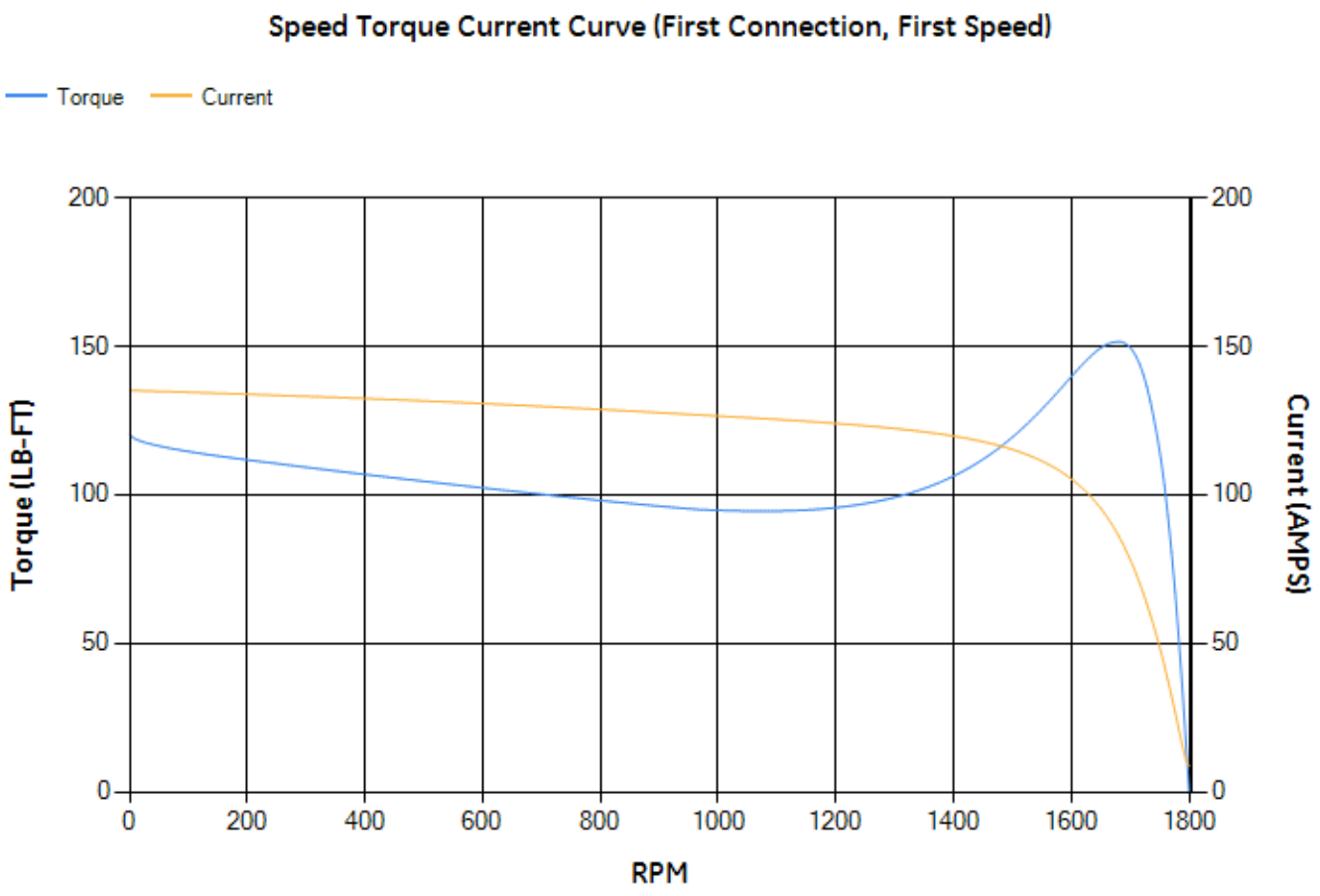
Marks:

LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	92.13	92.56	93.31	93.72	93.6	91.02	0.00
% PF	86.1	85.75	84.73	80.95	71.89	49.85	4.4
AMPS	29.5	27.12	23.68	18.5	13.91	10.31	8.62

TORQ(FL)#FT	59.21	**TORQ(LR)%FL**	203.53	**TORQ(BD)%FL**	254.91
AMPS(LR)	135.12	**PF AT START**	0.45		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 653 Lb-Ft Sq (27.49 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 43 seconds. Safe stall time at 100% voltage is 98 seconds cold, 62 seconds hot. Rotor inertia is 3.04 Lb-Ft Sq (0.13 Kg-meter Sq).

Open Circuit A-C:	0.483	**Short Circuit D-C:**	0.014
Short Circuit A-C:	0.024	**X/R Ratio:**	5.127
Stator Slots:	48	**Rotor Slots:**	40



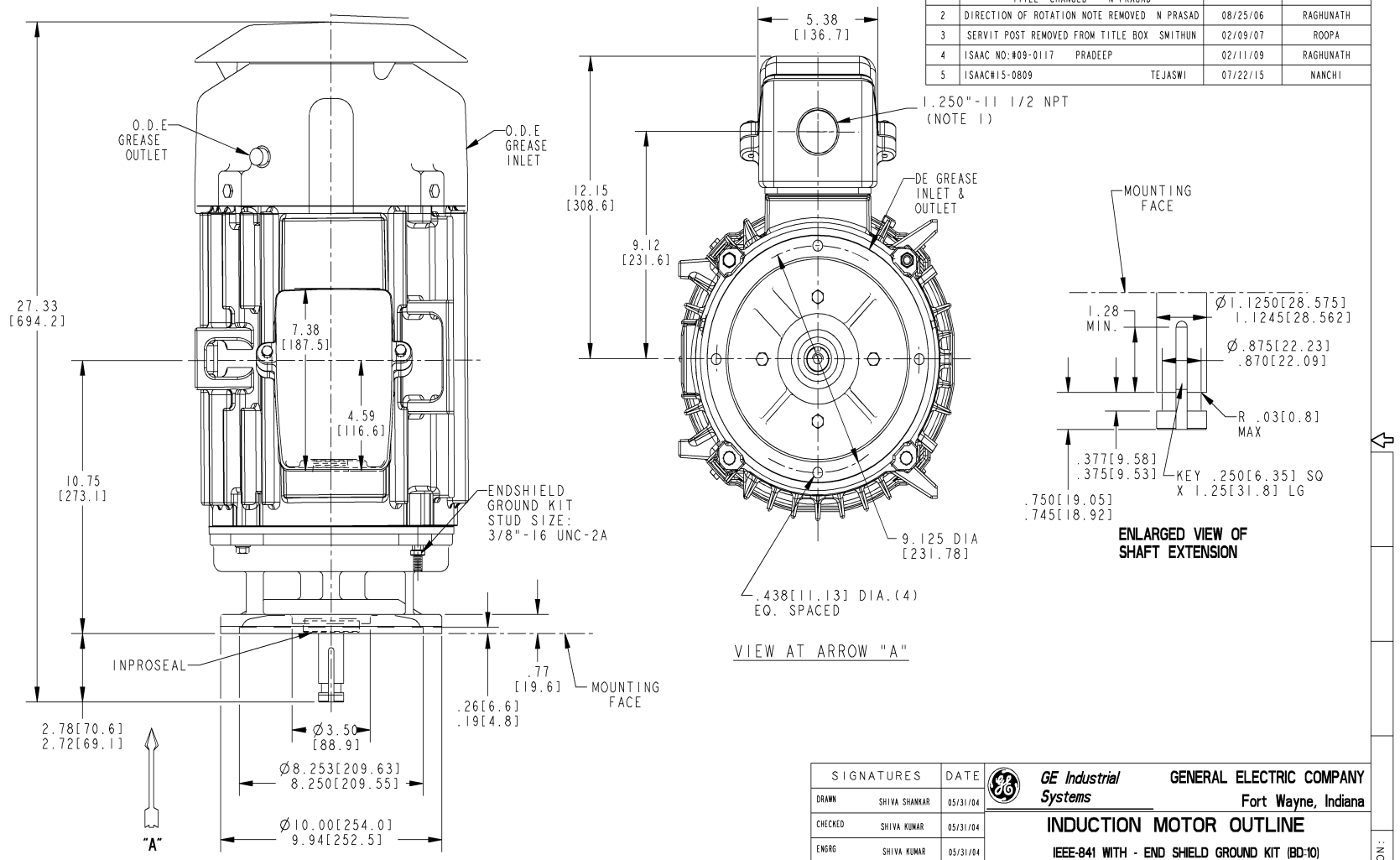
Marks:

Model Number: 5KS256XAE6422A

November 9, 2016

SIZE	DRAWING NO.	SH	REV
B	4002B5825PNP5323	1	5

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	IEEE FEATURES & NOTES ADDED, TITLE CHANGED N PRASAD	06/28/06	HEMANTH
2	DIRECTION OF ROTATION NOTE REMOVED N PRASAD	08/25/06	RAGHUNATH
3	SERVIT POST REMOVED FROM TITLE BOX SMITHUN	02/09/07	ROOPA
4	ISAAC NO:#09-0117 PRADEEP	02/11/09	RAGHUNATH
5	ISAAC#15-0809 TEJASWI	07/22/15	NANCHI



THIRD ANGLE PROJECTION

NOTE 1: CONDUIT BOX MAY BE ASSEMBLED WITH ENTRANCE UP, DOWN OR TO EITHER SIDE
NOTE 2: SHAFT RUNOUT NOT TO EXCEED .001 T.I.R

SIGNATURES		DATE
DRAWN	SHIVA SHANKAR	05/31/04
CHECKED	SHIVA KUMAR	05/31/04
ENGRG	SHIVA KUMAR	05/31/04
ISSUED	SHIVA SHANKAR	05/31/04
APPLIED PRACTICES		

GE Industrial Systems

GENERAL ELECTRIC COMPANY
Fort Wayne, Indiana

INDUCTION MOTOR OUTLINE

IEEE-841 WITH - END SHIELD GROUND KIT (BD:10)

FMF K-L254VP10 TEFC S.S.H.T "P" BASE VERT WITH INPROSEAL

SIZE	DRAWING	REV.
B	4002B5825PNP5323	5

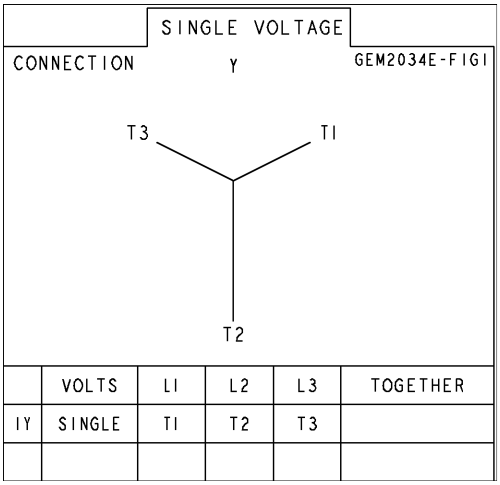
SCALE: | REF NO : 4002B5825PNP310 | SHEET 1 OF 1

DISTRIBUTION:

Marks:

Connection Diagram

GEM2034E-FIG1



	VOLTS	LI	L2	L3	TOGETHER
IY	SINGLE	TI	T2	T3	

End shield Assembly		
Part Description	DE Side Part#	ODE Side Part#
End Shield	128D6129PJ1	4004D5283SK1
Bearing		
Slinger/Inproseal		

Fan & Fan Cover Assembly	
Part Description	Part#
Fan	159C6700G02
Fan Cover	

Conduit & Accessories Box Assembly	
Part Description	Part#
Conduit Box	4002B5728PA-G04

Mechanical Accessories	
Part Description	Part#
Brake	
Tachometer	