



NOTES:

1. MAXIMUM FACE RUNOUT TO BE .004 T.I.R.
2. MAXIMUM PILOT ECCENTRICITY .004 T.I.R
3. PERMISSIBLE SHAFT RUNOUT .002 T.I.R.
4. GASKETS THROUGHOUT.

J140	18.84	11.84	6.56	T140	22.34	15.34	10.06
H140	18.34	11.34	6.06	R140	21.84	14.84	9.56
G140	17.84	10.84	5.56	P140	21.34	14.34	9.06
F140	17.34	10.34	5.06	N140	20.84	13.84	8.56
E140	16.84	9.84	4.56	M140	20.34	13.34	8.06
D140	16.34	9.34	4.06	L140	19.84	12.84	7.56
C140	15.84	8.84	3.56	K140	19.34	12.34	7.06
FRAME	"C"	"L"	"AD"	FRAME	"C"	"L"	"AD"

07	MOVED Ø1.13 KNOCKOUT NOTE TO SIDE VIEW/ECR85901.	RPB	7/1/04	BC	TOLERANCES UNLESS SPECIFIED	INCHES	ELECTRIC MOTORS GEARMOTORS AND DRIVES	DRAWN	PG 9/12/91
06	REDRAWN PER ECR 73353 EFF. IMMED.	CRK	8/29/01	CJK				DEC.	CHK
05	REM'D DRILLED AND TAPPED HOLE PER CN 99-821	CJK	6/15/99	WMM	.XX	±.03	TITLE	APPD	JCW 9/12/91
04	ADDED DRILL AND TAP HOLE PER ECR 55278	MLS	7/10/96		.XXX	±.005		OUTLINE - 56 FRAME 140TC FACE AND BASE	SCALE
	EFF. IMMED.				.XXXX	±.0005	MATERIAL	REF	033945
	EFF. IMMED.				CHK	ANG ±1/2"		TEFC- PMDC MOTOR	FMF
NO.	REVISION	BY & DATE		CHK	ANG	±1/2"	FINISH	PREV	
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					DIST		SIZE	DRAWING NO.	REV.
							B	033993	07