



Ø1.13 KNOCKOUTS
(3) REQUIRED

GASKETS THROUGHOUT
MAXIMUM FACE RUNOUT TO BE .004 T.I.R.
MAXIMUM PILOT ECCENTRICITY TO BE .004 T.I.R.
PERMISSIBLE SHAFT RUNOUT TO BE .004 T.I.R.

DASH NO.	"C"	"AD"
800	13.82	4.13
850	14.32	4.63
900	14.82	5.13
950	15.32	5.63
1000	15.82	6.13
1050	16.32	6.63
1100	16.82	7.13
1150	17.32	7.63

NO.	REVISION	BY & DATE	CHK	ANG	TOLERANCES UNLESS SPECIFIED		MARATHON ELECTRIC	DRAWN KVN 09/11/2007			
					DEC.	INCHES					
04	DRAWING UPDATED	SL 05/16/16	GR	.X	±.1			CHK			
03	CSA WHEN REQ'D ADDED PER ECO-0045263	UD 02/11/14	GR	.XX	±.03		TITLE OUTLINE - 180JM FRAME	APPD			
02	REMOVED THE CE DECAL	SVL 6/11/2009	SVL	.XXX	±.005		DRIP PROOF - RIGID "C" - JM PUMP	SCALE 1=2			
01	REVISED C/B MOUNTING BOLT POSITION.	ST 3/24/2009	VV	.XXXX	±.0005		MAT'L.	REF 035485			
					±1/2'		FINISH	FMF 182TTDW7325			
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							DIST				