

Product Information Packet

November 7, 2016

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number:	5KS256ATE205A
Catalog Number:	E733
Instruction Manual:	GEI-M1023
Connection Diagram:	GEM2034E-FIG10
Outline Drawing:	358B6216AB

Accessory Connection Diagrams			
Bearing Thermocouple:	None	Heater:	None
RTD:	None	Thermistor:	None
Thermostat:	None	Winding Thermocouple:	None
Bearing RTD:	None		

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Marks:

MODEL NUMBER:	5KS256ATE205A	Estimated Weight:	300 Lbs
Outline Drawing:	358B6216AB	Time Rating:	CONT
Connection Diagram:	GEM2034E-FIG10	Enclosure:	DP
Instruction Book:	GEI-M1023	Encl Construction:	OPEN
Design Code:	25AD1006A	Ambient Max(°C):	40
Type:	KS	Alt Ambient Max(°C):	--
Frame:	256T	Insulation Class:	F
Phases:	3	NEMA Design:	A
Poles:	4	Nominal Efficiency:	93 %
Output Power:	20HP 14.8KW	Guaranteed Efficiency:	91.7
RPM:	1765	3/4 Load Efficiency:	93.7
Voltage:	230/460	KVA Code:	G
Hertz:	60	Max KVAR:	6
Amps - FL:	48.2/24.1	Power Factor:	83.5
Service Factor:	1.15	Bearing - DE:	6310ZZ
Alt Service Factor:	--	Bearing - ODE:	6208ZZ

Enclosure is Dripproof

Stamped Nameplate Notes:**Additional Information:**

4 POLE DP
 LRA: 313.8/156.9
 NO. OF MOTOR LEADS: 12
 CONDUIT BOX VOLUME (IN³): 110.9
 CONDUIT BOX MTL: STAMPED STEEL
 GREASE TYPE: SHELL ALVANIA R3 LITHIUM GREASE
 USABLE AT 200V @ 20HP, 54.1 AMPS @ 1.0 SF
 50 HZ DATA: 20HP, 200/400V, 55.4/27.7 AMPS @ 1.0SF, 1455 RPM
 SOUND POWER: 72.3
 DMK, 06/04, DATA UPDATED 11/2004
 INVERTER DUTY PER NEMA MG1 PART 31
 FOR VARIABLE TORQUE LOADS

Performance Characteristics

1st Winding 1st Connection

Design: 25AD1006A

Marks:

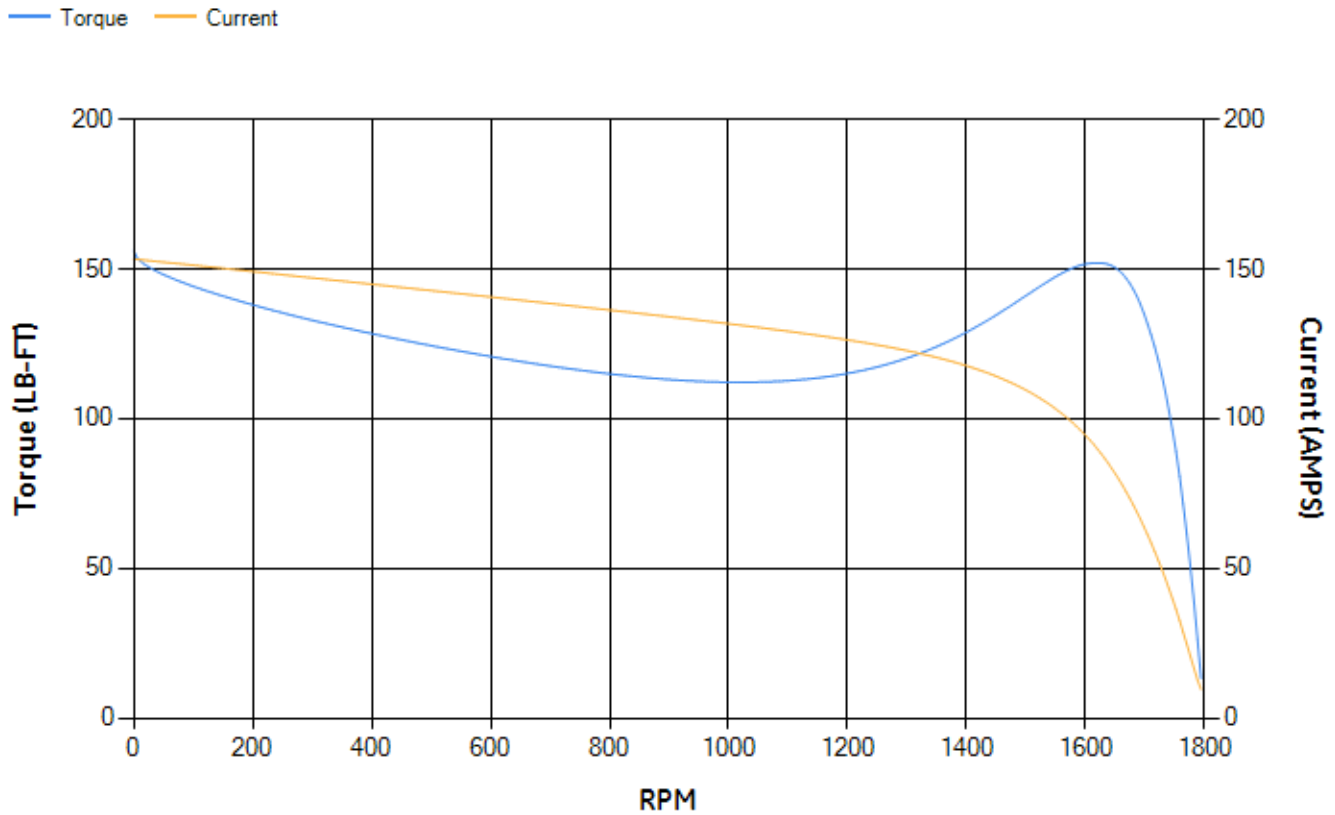
LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	92.12	92.56	93.3	93.65	93.43	90.61	0.00
% PF	85.11	84.99	84.33	81.27	73.24	52.35	5.2
AMPS	29.84	27.36	23.79	18.45	13.68	9.86	7.95

TORQ(FL)#FT	59.42	TORQ(LR)%FL	262.77	TORQ(BD)%FL	254.23
AMPS(LR)	153.33	PF AT START	0.43		

This motor is capable of two cold or one hot start with a maximum connected load inertia of 685 Lb-Ft Sq (28.84 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 37 seconds. Safe stall time at 100% voltage is 63 seconds cold, 56 seconds hot. Rotor inertia is 2.27 Lb-Ft Sq (0.1 Kg-meter Sq).

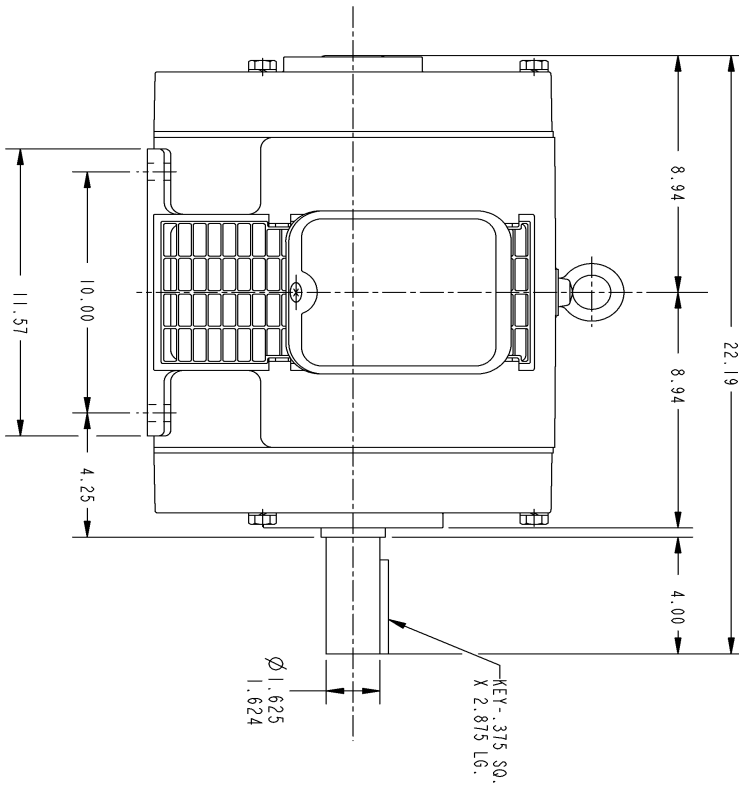
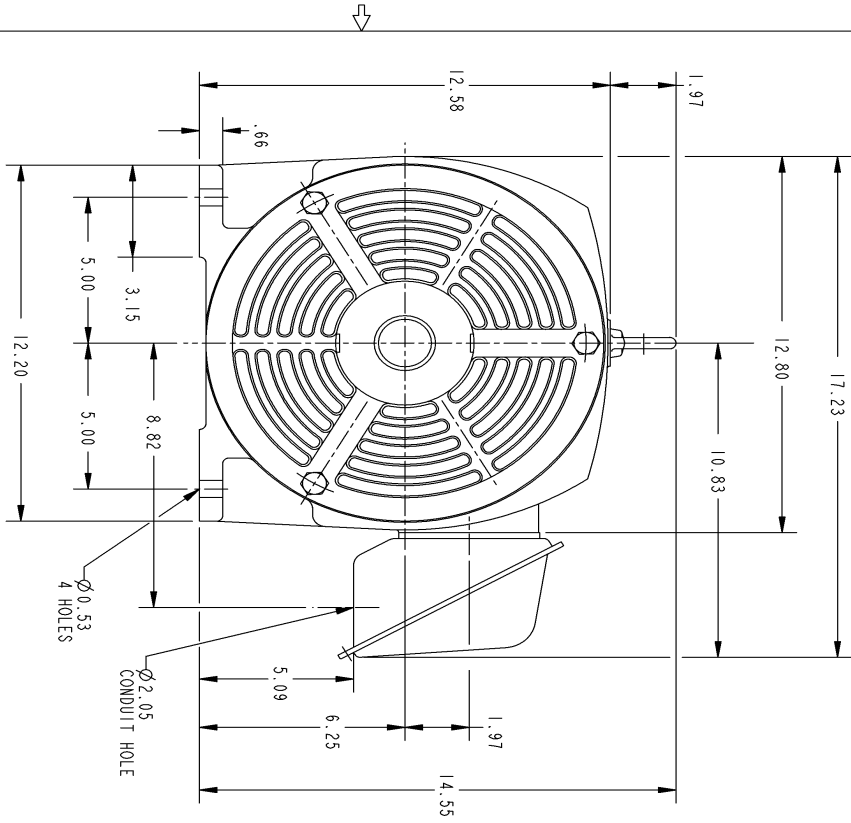
Open Circuit A-C:	0.432	Short Circuit D-C:	0.018
Short Circuit A-C:	0.019	X/R Ratio:	6.918
Stator Slots:	48	Rotor Slots:	40

Speed Torque Current Curve (First Connection, First Speed)



NAME:501452442 OBJECT:358B6216AB DATE:23-May-07 23:53:38

Marks:



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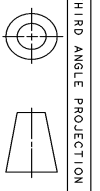
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REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
1	ISAAC 07-0770	05/02/07	R. KOHNE

NOTES :

1. CONDUIT BOX MAY BE PLACED WITH THE ENTRANCE DOWN, UP OR ON EITHER SIDE.
2. F-1 ASM AS SHOWN.
3. F-2 ASM - HAS CONDUIT BOX ON OPPOSITE SIDE.



UNLESS OTHERWISE SPECIFIED:		SIGNATURES		DATE	
DIMENSIONS ARE IN INCHES		P. RAJU		03/27/03	
TOLERANCE ON:		CHECKED		03/27/03	
2 PL DECIMALS ± .		ENGR			
3 PL DECIMALS ± .		ISSUED		03/27/03	
ANGLES ± 1°		APPLIED PRACTICES			
MATERIAL:		SIZE/DRAWING		REV.	
		B		1	
		SCALE: DRAWING SCALE		SHEET 1 OF 1	
		GENERAL ELECTRIC COMPANY			
		Fort Wayne, Indiana			
		OUTLINE			
		256T - OPEN DRIP PROOF			
		358B6216AB			
DISTRIBUTION:					

Marks:

Connection Diagram
GEM2034E-FIG10

