# **Product Information Packet**

March 18, 2015

Data shown is for the current revision model #. Ensure your nameplate model # matches.

Model Number: 5KAF449SAA221C

Catalog Number: M9324

**Instruction Manual:** GEI-56128

**Connection Diagram:** GEM2034E-FIG20

Outline Drawing: 239C5800AE

## **Accessory Connection Diagrams**

Bearing Thermocouple:NoneHeater:NoneRTD:NoneThermistor:NoneThermostat:NoneWinding Thermocouple:NoneBearing RTD:None

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#### Marks:

MODEL NUMBER: 5KAF449SAA221C
Outline Drawing: 239C5800AE
Connection Diagram: GEM2034E-FIG20

Instruction Book: GEI-56128

Design Code: 49BD1078A

Type: KAF
Frame: 449T
Phases: 3
Poles: 4

Output Power: 250HP 185KW

RPM: 2685
Voltage: 460
Hertz: 60
Amps - FL: 267
Service Factor: 1.15
Alt Service Factor: --

**Enclosure is Totally Enclosed Fan-Cooled** 

Estimated Weight: 2630 Lbs
Time Rating: CONT
Enclosure: TEFC
Encl Construction: A\$D
Ambient Max(°C): 40
Alt Ambient Max(°C): -Insulation Class: H
NEMA Design: --

Nominal Efficiency: 96.2 %
Guaranteed Efficiency: 96.0
3/4 Load Efficiency: 96.0
KVA Code: K
Max KVAR: 76.2
Power Factor: 86.5
Bearing - DE: 6318ZC3

**Bearing - ODE:** 6318ZC3-VL0241

### **Stamped Nameplate Notes:**

ALTERNATE RATING FOR PWM CONTROL: 1.0SF 40C AMB INVERTER DUTY CONSTANT TORQUE RANGE: 0-60HZ FOR DIRECT COUPLED LOAD ONLY THERMOSTAT LEADS TB1-TB2 TRIP IP 55, PWM OPERATION, INVERTER DUTY CLASS H INS WITH CLASS F RISE AT 1.00 SF

### **Additional Information:**

4P - T EXTN - SPLIT LEAD
1260 CU IN - 2(4.00" NPT)
C/B GRD PLATE
E/S GROUND BOLT MTD ON DE C/BOX SIDE NEAR FOOT
OIL RESISTANT SLEEVING ON LEADS
TACH PROVISION MOTOR
N.C. TRIP TSTAT LDS TO MAIN CONDUIT BOX
PAINTED ODE ACCESSORY RABBET
SHAFT GROUNDING RING MOUNTED ON DE BRG CAP
INSULATED BEARING AT ODE



## Performance Characteristics

1st Winding 1st Connection

Design: 49BD1078A

Marks:

LOAD %	125.0	115.0	100.0	75.0	50.0	25.0	0.0
% EFF	95.98	96.04	96.3	95.96	95.22	92.23	0.00
% PF	88.8	88.14	86.71	82.33	72.71	50.1	4.18
AMPS	343.18	317.85	280.25	222.12	168.99	126.59	106.27

**TORQ(FL)#FT** 733 **AMPS(LR)** 253

733.15 2530.24 TORQ(LR)%FL PF AT START 143.33 0.21 TORQ(BD)%FL

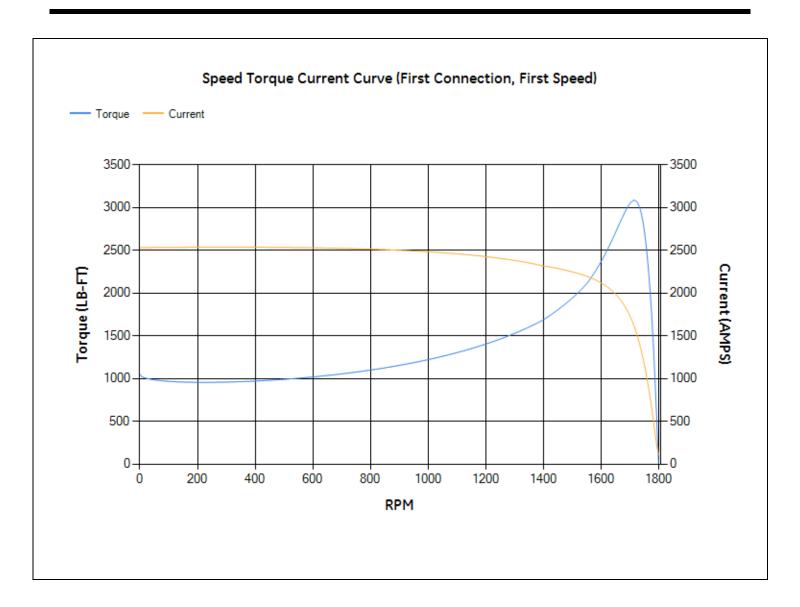
420.02

This motor is capable of two cold or one hot start with a maximum connected load inertia of 8396 Lb-Ft Sq (353.47 Kg-meter Sq)at 100% voltage, where the load torque varies with the square of the speed. Acceleration time with maximum inertia and the above load type is 44 seconds. Safe stall time at 100% voltage is 92 seconds cold, 53 seconds hot. Rotor inertia is 92.42 Lb-Ft Sq (3.89 Kg-meter Sq).

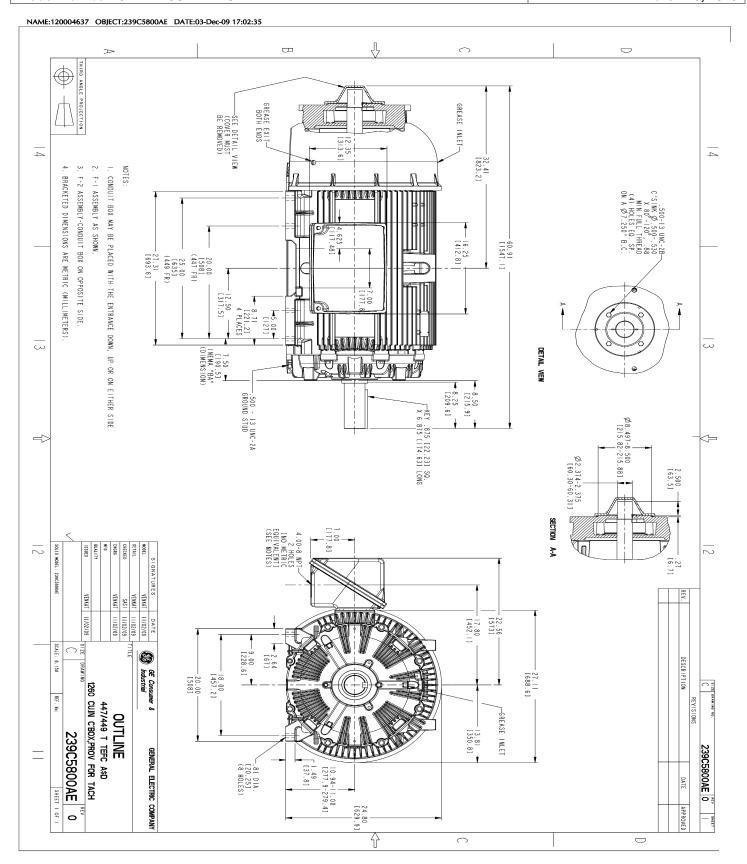
 Open Circuit A-C:
 1.214
 Short Circuit D-C:
 0.03

 Short Circuit A-C:
 0.046
 X/R Ratio:
 11.469

 Stator Slots:
 72
 Rotor Slots:
 58







## <u>Connection Diagram</u> <u>GEM2034E-FIG20</u>

