



ECCENTRICITY OF THIS SURFACE (WITH INDICATOR MOUNTED STATIONARY RELATIVE TO SHAFT) MUST NOT EXCEED .004 T.I.R.

FACE RUNOUT (WITH INDICATOR MOUNTED STATIONARY RELATIVE TO SHAFT) MUST NOT EXCEED .004 T.I.R.

.375-16 UNC-2B (4 HOLES)
 .82 MIN FULL THD. THESE HOLES FIT A GAGE HAVING A RABBET 4.5005 DIA. AND 4 PINS .2917 DIA. LOCATED ON THE BASIC HOLE POSITIONS.

4	KC	37	56CY	11.76	9.68	7.02	1.43	1.60	7.84										
3	KC	36	56CY	11.36	9.23	6.62	1.43	1.60	7.84	7	KC	32	56C	10.30	8.22	5.56	1.18	1.60	7.84
2	KC	35	56CY	10.93	8.85	6.19	1.81	1.60	7.84	6	KC	39	56CY	12.89					
1	KC	33	56CY	10.55	8.60	5.81	1.43	1.60	7.84	5	KC	38	56CY	12.36	10.28	7.62	1.97	1.60	7.84
P	TYPE	RBC SIZE	NEMA FR	C	AG	XH	XS	XR	XO	P	TYPE	RBC SIZE	NEMA FR	C	AG	XH	XS	XR	XO

				TOLERANCES UNLESS SPECIFIED				DRAWN B.A.C. 09/19/77					
				DEC.		INCHES		CHK					
8	RE DRAWN IN DRAFTSIGHT -NO CHANGES			PVR	09/08/12	PKG	.X	±0.1		APPD CCP 02/03/95			
7	CHG TO RBC FORMAT PER ISO5-1777				01/02/06	PKG	.XX	±0.02		SCALE 1=1			
6	REDRAWN BY 2M SOFTWARE CO.				02/03/95	CCP	.XXX	±0.005		REF			
5	REV'D BASE SLOT LOCATIONS				03/07/91	BLJ	.XXXX	±0.0005		FMF			
NO.	REVISION			BY & DATE	CHK	ANG	±1.0		PREV				
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				DIST					A	52A102428			8

